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S/ **Abstract**

The tool support comprises a basic structure (8) on which a slide (5) is movable in a controlled manner transversely to the spindle axis (7), two tool holders (6) being mounted on said slide which are displaceable parallel to each other and serving to hold different tools (9, 9'), said holders (6, 6') being selectively displaceable in the direction of the spindle axis (7) or away from that axis through an angle of 90° with respect to the direction of movement of the slide (5), and further comprising driving means (1, 2, 3, 3') to displace the slide (5) and the tool holders (6, 6') along their axis of movement (Y, Z) into a predetermined working position.

~~(Fig. 2)~~ A